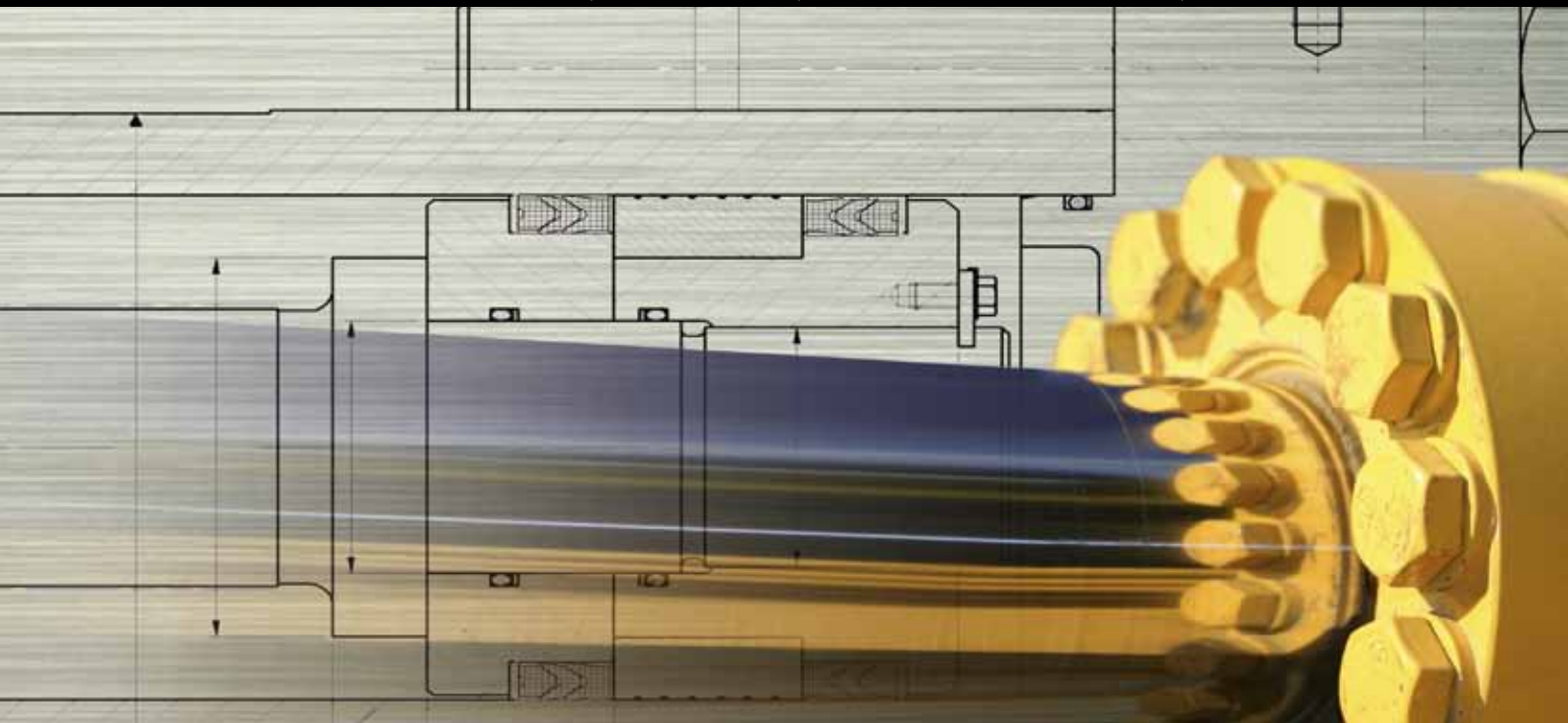


Hydraulic cylinders and rotary movements





Colombo&C.
manifattura guarnizioni
GASKETS & SEALS SOLUTIONS

100 YEARS • 1911 - 2011

Starting from the beginning the company “**Manifattura Guarnizioni Colombo**” has stood out for the technical innovations applied in the field of seals and for the constant research in state-of-the-art production methodologies.

This company philosophy still continues with new perspectives, leading **Manifattura Guarnizioni Colombo** to consolidate its image of leader in the field, the only one able to grant:

Tradition



Research



Innovation



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Bronze plate attesting participation in the first industrial trade fair Turin-1911



Heavy Industry

The most important engineering companies in Italy have been playing for years a leading role in projecting and building plants for the so called PRIMARY SECTOR of INDUSTRY.

In particular, with this term, we refer to heavy industry, consisting in transforming and processing natural resources, such as steel, minerals, cement and paper into primary products.

These sectors have contributed to spread the Italian technology all over the world, and have also allowed the expansion and the development of many countries.

The company **Manifattura Guarnizioni COLOMBO** has been collaborating for years with the most important companies involved in the project and implementation of these plants.

Safeness and reliability are the main features of the sealing systems used in hydraulic devices and rotary systems.

The company **Manifattura Guarnizioni COLOMBO**, thanks to the experience gathered over the years, is able to offer a complete range of seals used for the following applications:

Iron and steel industry

- Hot and cold rolling mills
- Continuous casting steel mills
- Plants and presses for steel forging
- Plants and presses for extruding metals
- Oil-dynamic interlocking devices
- Hydraulic actuators
- Moving rollers
- Thermal treatment plants

Cement Mills

- Hydraulic plants for extraction and crushing of raw materials
- Hydraulic plants and rotary systems used for clinker processing and baking
- Specific plants and rotary systems such as crushers, mills, tubular kilns etc...
- Hydraulic interlocking plants.

Paper Mills

- Plants and rotary systems for pulp mechanical processing
- Hydraulic plants and rotary systems for continuous pressing
- Hydraulic plants and rotary systems for calendering and desiccation.

Heavy Industry

The company **Manifattura Guarnizioni COLOMBO** produces and projects gaskets used for the following hydraulic devices:

- Rotary hydraulic cylinders
- Hydraulic plunger cylinders
- Telescopic cylinders
- Actuators
- Hydraulic caps
- Hydraulic cylinders for moulding presses
- Hydraulic cylinders for extrusion presses
- Hydraulic cylinders for forging presses

And for the following rotary systems:

- Lamination rollers
- Gear boxes
- Devices for the protection of bearings
- Devices for the protection of bushes or guide strips
- Supporting devices for grinding cylinders and rollers
- Supporting devices for rotary machines.



Plants for clinker baking



Paper mills



Cement plants



Plants for pulp processing



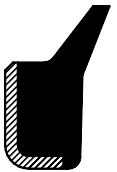
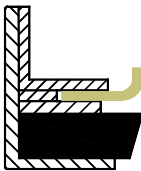
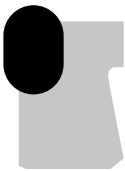
Hot steel mills

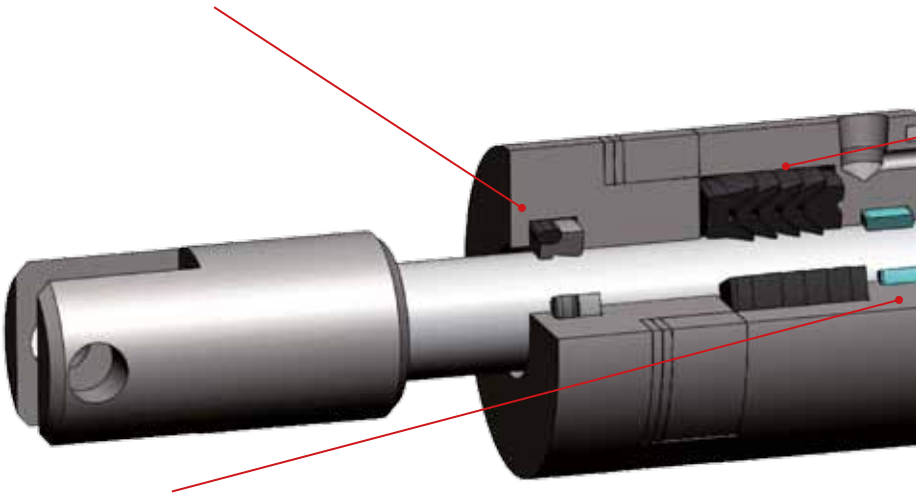


Hot rolling mills

Wipers

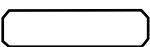
STD: Standard Applications - HD: Heavy duty Applications

STD				
	G6	G7	CP9	CPPT1
HD				
	CPPT2	WM	CPWTFA	CPWTFB



Wear rings

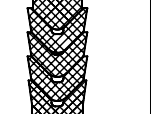
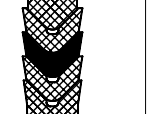
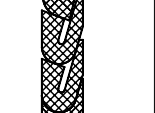
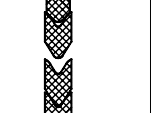
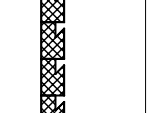
STD: Standard Applications - HD: Heavy duty Applications

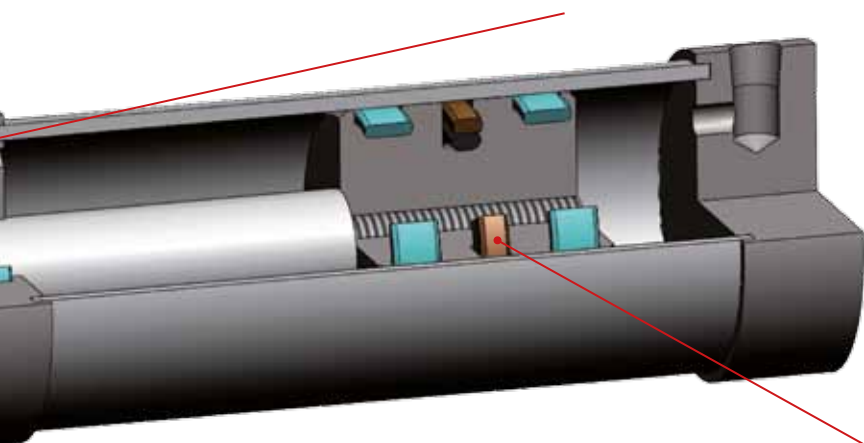
STD			
	FGI6 - FGE6	FGI0 - FGE0	FGI4 - FGE4
HD			
	FGI5 - FGE5	FGI1 - FGE1	FGI7 - FGE7

Heavy industry - Hydraulic cylinders guide

Rod seals

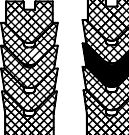
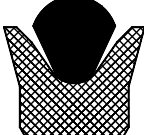
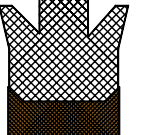
STD: Standard Applications - HD: Heavy duty Applications

STD							
	IGR/A	IGR/B	TEOL 1	TEOL 1/B	TEOL 2	TENAX TG	TENAX TO
HD							
	IGR/A/P	IGR/B/P	IGR/AW	IGR/BW	TG 40	W	BADERNA LEONE



Piston Seals

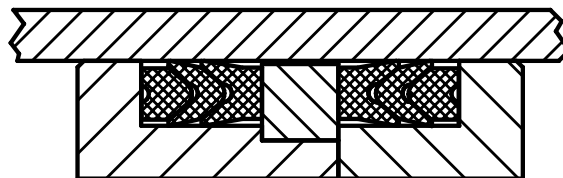
STD: Standard Applications - HD: Heavy duty Applications

STD					
	EGR/A	EGR/B	G26	DGB	DSM
					
	TENAX TG-TO	TG3	JWT	TEOL 2	TEOL 8
HD					
	EGR/A/P	EGR/B/P	EGR/AW	EGR/BW	W

Heavy industry - Hydraulic cylinders applications



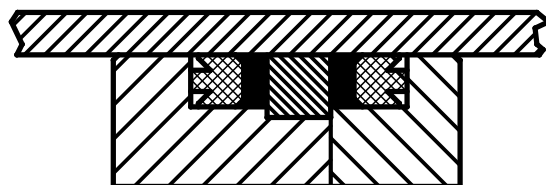
Aluminum extrusion press



PISTON SEAL consisting of:
VEE-PACKING SET – TG3 in Tenax – Cotton fabric + NBR
Assembled back-to-back for applications on double-acting cylinders
Max p= 400bar, s=0.5m/s, t=-30°C÷120°C



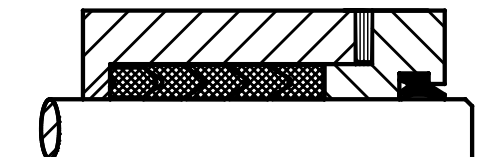
Forging press



PISTON SEAL consisting of:
Gasket type TEOL8 in Tenax – Cotton fabric + NBR
Assembled back-to-back for applications on double-acting cylinders
Max p =400bar, S=0.5m/s, T=-30°C÷120°C



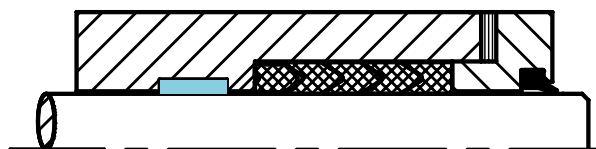
Hydraulic press



ROD SEAL consisting of:
W-packing set in TENAX – cotton fabric + NBR
Wiper type CP9 in NBR
Max p=600bar, S=0.5m/s, T=-30°C÷120°C



Forging press

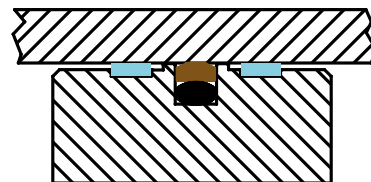


ROD SEAL consisting of:
Guide strip type FGI in C380
Vee-packing set TG 5 in TENAX – cotton fabric + NBR
Wiper type P6 in NBR
Max p=400bar, S=0.5m/s, T=-30°C÷120°C

Heavy industry - Hydraulic cylinders applications



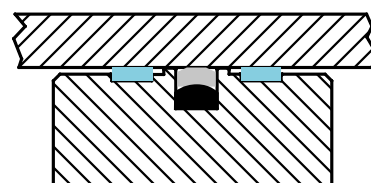
Hydraulic cylinder



Piston seal consisting of:
Guide strip type FGE7 in C380
Gasket set type EGR /A with back-up ring in PTFE + bronze and
O-ring in NBR 70 Shore A
For applications on double-acting cylinders
Max p= 400bar , S= 5m/s, T =-30°C÷120°C



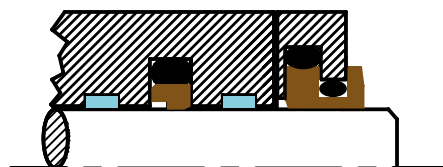
Telescopic cylinder



Piston seal consisting of:
Guide strip type FGE7 in C380
Gasket set type EGR/AW with back-up ring in PTFE + glass + MoS2
Energizing ring in NBR Sh80
For applications on double-acting cylinders
Max p= 300bar , S= 5m/s, T =-30°C÷120°C



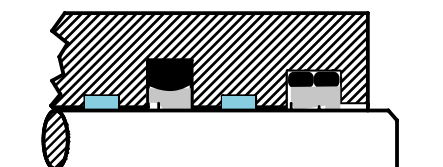
Hydraulic cap



Rod seals consisting of:
Guide strip type FGI7 in C380
Primary seal with gasket set type IGR /B with back-up ring in PTFE + bronze and O-ring in NBR 70 Shore A
Wiper type CPPT 2 in PTFE +bronze and O-ring in NBR
Max p= 400bar , S= 5m/s, T =-30°C÷120°C



Hydraulic Cylinder

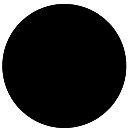
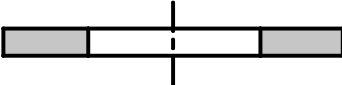
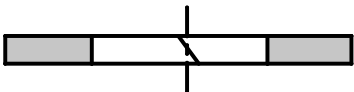
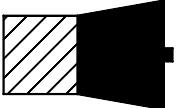
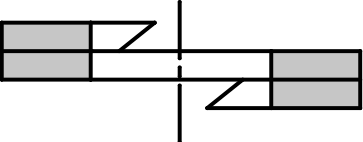
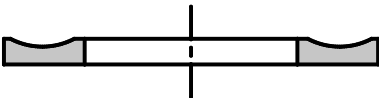


Rod seal consisting of:
Guide strip type FG I7 in C380
Primary seal with gasket set type IGR /BW with back-up ring in PTFE + glass + MoS2 and energizing ring in NBR 80 Shore A
Wiper type CPPT 1 in PTFE + glass + MoS2 and O-ring in NBR
For applications on double-acting cylinders Max p= 300bar ,
S= 5m/s, T =-30°C÷120°C

Heavy industry - Rotary systems guide

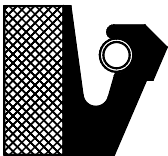
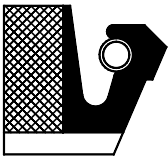
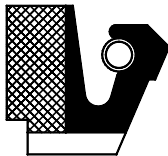
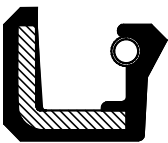
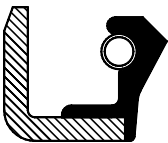
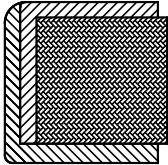
Static seals

STD: Standard Applications - HD: Heavy duty Applications

			
O-RINGS	Q-RINGS	BKS -ENDLESS	BKS - SPLIT
			
BS	DIN7603	SPIRAL BK	PK

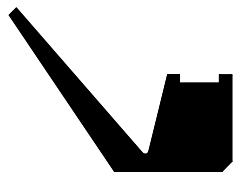
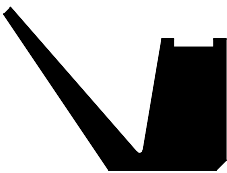
Rotary shaft seals

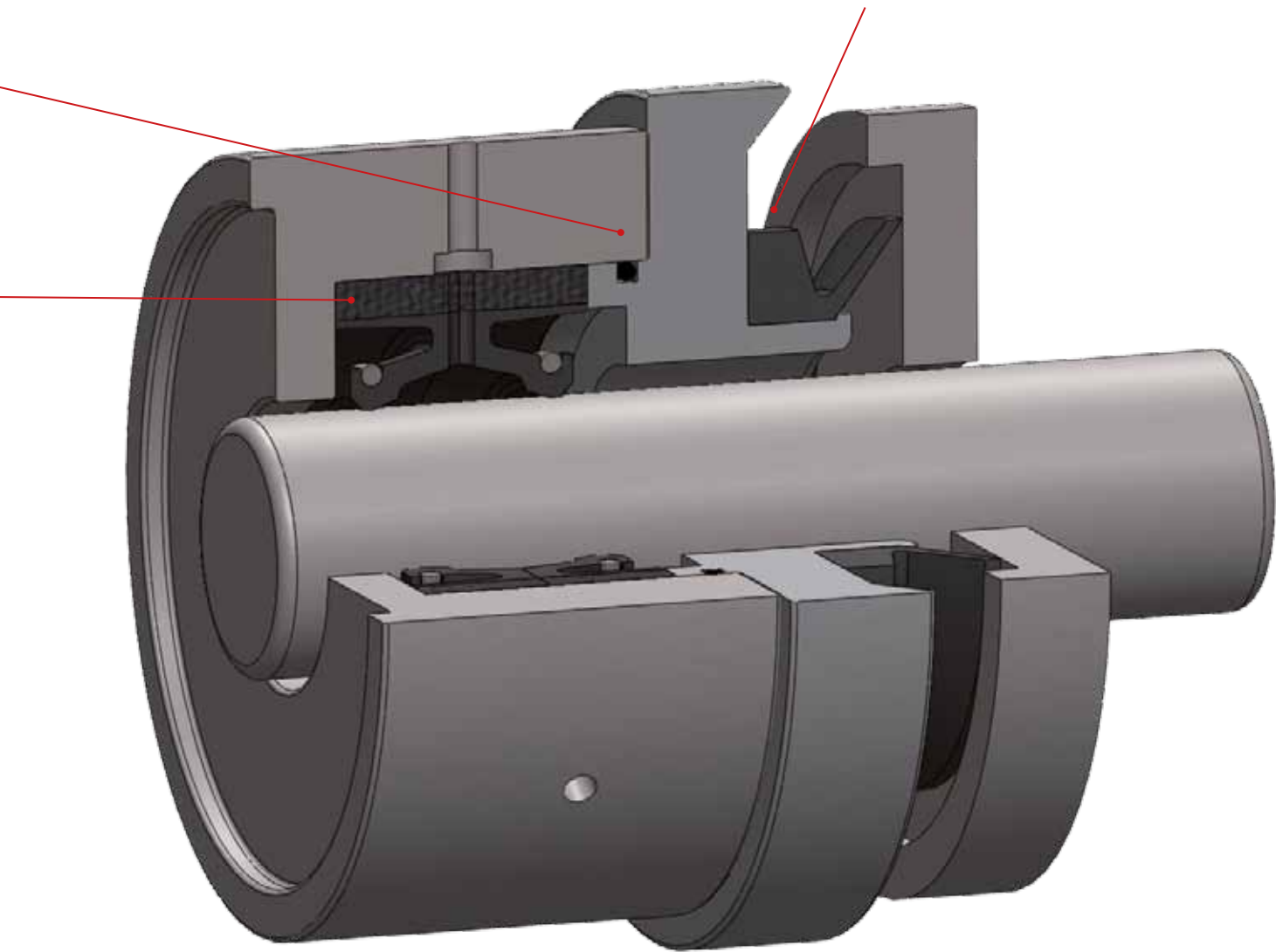
STD: Standard Applications - HD: Heavy duty Applications

STD			
	G35	G36	G37
			
	PR2	PR13	PR1
HD			
	RGR/E - RGR/I	B2/TR	C64D

Frontal seals

STD: Standard Applications - HD: Heavy duty Applications

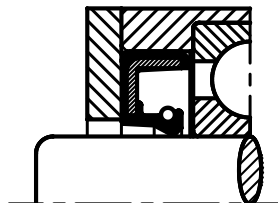
STD				
	VA	VL	AX	VS
HD				
	RME	VE	RM	TF



Heavy industry - Rotary systems applications



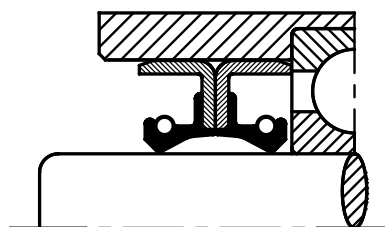
Paper mills rotary system



Sealing systems on rotary shaft consisting of:
Seal type PR2 in NBR + steel
Max $p=0.5\text{bar}$, $S=20\text{m/s}$, $T = -30^{\circ}\text{C} \div 120^{\circ}\text{C}$



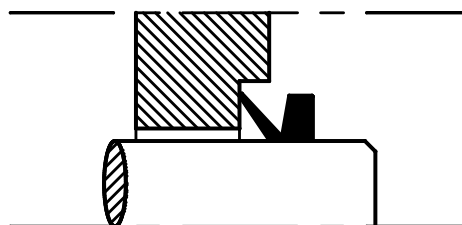
Steel mills



Sealing system on rotary shaft consisting of:
Two seals type PR13 in NBR + steel
Assembled back-to-back
Max $p=0.5\text{bar}$, $S=20\text{m/s}$, $T = -30^{\circ}\text{C} \div 120^{\circ}\text{C}$



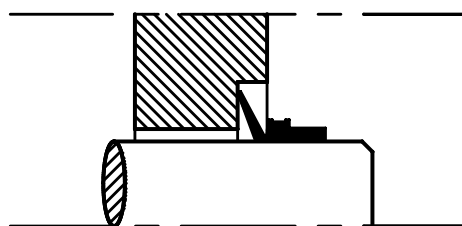
Speed reducers



V-ring type VA in NBR
Max $S=18\text{m/s}$, $T = -30^{\circ}\text{C} \div 100^{\circ}\text{C}$



Hot rolling mills

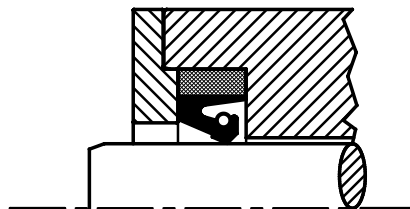


V-ring type RM in NBR
Max $S=18\text{m/s}$, $T = -30^{\circ}\text{C} \div 100^{\circ}\text{C}$

Heavy industry - Rotary systems applications



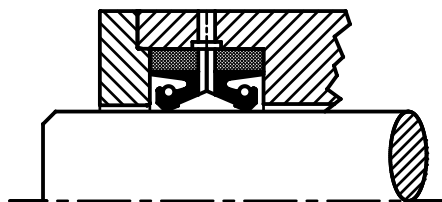
Hot rolling mill



Sealing system on rotary shaft consisting of:
Seal type G35 in TENAX + NBR
Max $p=0.5\text{bar}$, $S=20\text{m/s}$, $T=130^\circ\text{C}$



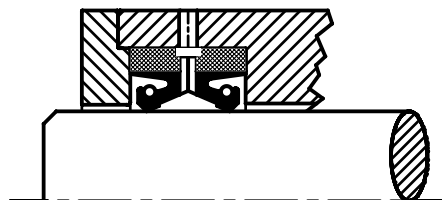
Cold rolling mills



Sealing system on rotary shaft consisting of :
Seal type G36 in TENAX + NBR
Assembled back-to-back for applications
Max $p=0.5\text{bar}$, $S=20\text{m/s}$, max $T=130^\circ\text{C}$



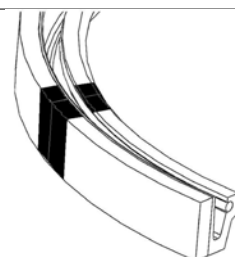
Hydraulic valves



Sealing system on rotary shaft consisting of :
Seal type G37 in TENAX + NBR
Assembled back-to-back
Max $p=0.5\text{bar}$, $S=20\text{m/s}$, max $T=130^\circ\text{C}$



Rotary clinker baking system



Rotary shaft seal in split form

Hydraulic cylinders - product overview

Road seals

Item code	Profile	Dimensional range [mm]		Materials	P [bar]	S [m/s]	T [°C]	Applications
IGR/A		10 ÷ 1800	Seal ring	PTFE + bronze PTFE + carbon PTFE + graphite PTFE + glass PTFE+ glass MoS2	400 400 250 250 400	5		• steel mills • injection moulding presses • forging presses • extruding presses • hydraulic cylinders • machine tools • moving machines • valves for hydraulic and pneumatic circuits
IGR/B		10 ÷ 1800	O-ring	NBR 70 Shore A FKM 70 Shore A			-30 ÷ 120 -10 ÷ 200	
IGR/A/P		100 ÷ 1200	Seal ring	PTFE + bronze PTFE+ glass MoS2	600	5	-30 ÷ 120 -10 ÷ 200	• Hydraulic cylinders for special applications • heavy industry
			O-ring	NBR 70 Shore A FKM 70 Shore A				
IGR/B/P		100 ÷ 1000	Back-up ring	High performance thermoplastic Material				
IGR/AW		300 ÷ 1800	Seal ring	PTFE + glass MoS2 PTFE+ carbon	300 400	5	-30 ÷ 120	• Hydraulic cylinders for special applications • heavy industry
IGR/BW		300 ÷ 1800	Energizing ring	NBR 80 Shore A				
TEOL/1		20 ÷ 600	Seal ring	NBR + fabric FKM+ fabric	200	0,5	-30 ÷ 120 -10 ÷ 200	• Hydraulic cylinders • Presses • Mobile hydraulics • Machine tools
			Thrust ring	NBR 70 Shore A FKM 70 Shore A				
			Back-up ring	PA6 Nylon PTFE				

The pressure and temperature limits during the working steps depend on several factors and are not valid simultaneously. For this reason the data stated in this table are only to be taken as indicative.

Hydraulic cylinders - product overview

Road seals

Item code	Profile	Dimensional range [mm]	Materials		P [bar]	S [m/s]	T [°C]	Applications
TEOL/2		5 ÷ 1700	Seal ring	NBR+ fabric FKM+ fabric	200	0,5	-30 ÷ 120 -10 ÷ 200	• Hydraulic cylinders • Presses • Mobile hydraulics • Machine tools
			Energizing ring	NBR 70 Shore A FKM 70 Shore A				
TENAX	 TO SERIES	20 ÷ 300	NBR + fabric FKM + fabric HNBR + fabric		400	0,5	-30 ÷ 120 -10 ÷ 200 -30 ÷ 150	• Hydraulic cylinders • injection moulding presses • forging presses • extruding presses
	 TG SERIES	20 ÷ 1800 endless or split						
	 W SERIES	200 ÷ 1800 endless or split	NBR + fabric FKM + fabric		600	0,5	-30 ÷ 120 -10 ÷ 200	• Hydraulic cylinders • injection moulding presses • forging presses • extruding presses • Heavy duty applications
	 TG 40 SERIES	8 ÷ 1100	NBR + fabric FKM + fabric		300	0,5	-30 ÷ 120 -10 ÷ 200	• Hydraulic cylinders • Presses • Mobile hydraulics • Machine tools
TENAX BADERNA LEONE		100 ÷ 1835	NBR + fabric		600	0,5	-30 ÷ 120	• Hydraulic cylinders • injection moulding presses • forging presses • extruding presses • Heavy duty applications

The pressure and temperature limits during the working steps depend on several factors and are not valid simultaneously. For this reason the data stated in this table are only to be taken as indicative.

Hydraulic cylinders - product overview

Piston seals

Item code	Profile	Dimensional range [mm]	Materials		P [bar]	S [m/s]	T [°C]	Applications
EGR/A		10 ÷ 1800	Seal ring	PTFE+bronze PTFE+carbon PTFE+graphite PTFE+glass PTFE+glass MoS2	400 400 250 250 400	5		• steel mills plants • injection moulding presses • forging presses • extruding presses • hydraulic cylinders • machine tools • moving machines • valves for hydraulic and pneumatic circuits
EGR/B		10 ÷ 1800		NBR 70 ShoreA FKM 70 ShoreA				
EGR/A/P		100 ÷ 1200	Seal ring	PTFE+bronze PTFE+glass MoS2	600	5	-30 ÷ 120 -10 ÷ 200	• Hydraulic cylinders for special applications • heavy industry
EGR/B/P		100 ÷ 1200	Back-up ring	High performance thermoplastic material				
EGR/AW		300 ÷ 1800	Seal ring Energizing ring	PTFE+glass MoS2 PTFE+carbon	300 400	5	-30 ÷ 120	• Hydraulic cylinders for special applications • heavy industry
EGR/BW		300 ÷ 1800		NBR 80 Shore A				
G26		20 ÷ 350	Seal ring Back-up ring	NBR + fabric / NBR POM	300	0,5	-30 ÷ 120	• Hydraulic cylinders for special applications • heavy industry
DSM		20 ÷ 350	Seal ring Supporting ring Back-up ring	NBR NBR+fabric POM	700	0,5	-30 ÷ 120	• Hydraulic cylinders • injection moulding presses • forging presses • extruding presses • Heavy duty applications

The pressure and temperature limits during the working steps depend on several factors and are not valid simultaneously. For this reason the data stated in this table are only to be taken as indicative.

Hydraulic cylinders - product overview

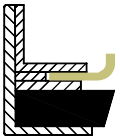
Piston seals

Item code	Profile	Dimensional range [mm]	Materials		P [bar]	S [m/s]	T [°C]	Applications
DGB		20 ÷ 350	Seal ring Supporting ring Back-up ring	NBR NBR+fabric POM	350	0,5	-30 ÷ 120	• Oil dynamic plants • plunger cylinders
TENAX	 TO SERIES	20 ÷ 300	NBR + fabric FPM + fabric		400	0,5	-30 ÷ 120 -10 ÷ 200	• Hydraulic cylinders • injection moulding presses • forging presses • extruding presses
	 TG SERIES	20÷ 1800 endless or split					Intermediate rings in NBR 70 Shore A Intermediate rings in FPM 70 Shore A	
	 W SERIES	200 ÷ 1800	NBR + fabric		600	0,5	-30 ÷ 120	• Hydraulic cylinders • injection moulding presses • forging presses • extruding presses • Heavy duty applications
	 TG3 SERIES	10 ÷ 300	NBR + fabric FPM + fabric HNBR + fabric		400	0,5	-30 ÷ 120 -10 ÷ 200 -30 ÷ 150	• Hydraulic cylinders • injection moulding presses • forging presses • extruding presses
	 JWT SERIES	20 ÷ 600	U-ring Head ring	NBR + fabric Hard material nylon type	340		-30 ÷ 120	• Hydraulic cylinders • injection moulding presses • forging presses • extruding presses • hydraulic valves
TEOL/2		200 ÷ 300	Seal ring (back) Energizing ring	FPM + fabric NBR	250	0,5	-10 ÷ 200	• Hydraulic cylinders • injection moulding presses • forging presses • extruding presses • Heavy duty applications
TEOL/8		200 ÷ 300	NBR + fabric HD - NBR + fabric		400	0,5	-30 ÷ 120	• Hydraulic cylinders • injection moulding presses • forging presses • extruding presses • Heavy duty applications

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Hydraulic cylinders - product overview

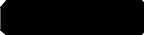
Wipers

Item code	Profile	Dim. range [mm]	Materials	S [m/s]	T [°C]	Applications
G6		8 ÷ 900	NBR FKM PTFE PTFE + glass PU	2 2 5 5 0,5	-30 ÷ 120 -10 ÷ 200 -200 ÷ 260 -200 ÷ 260 -30 ÷ 105	• Hydraulic cylinders • Presses • Mobile hydraulics • Machine tools
G7		8 ÷ 320	NBR PU Metal part: Carbon steel	2 0,5	-30 ÷ 120 -10 ÷ 200	• Hydraulic cylinders • Presses • Mobile hydraulics • Machine tools
CP9		250 ÷ 1800	NBR FPM	1 1	-30 ÷ 120 -10 ÷ 200	• Hydraulic cylinders • injection moulding presses • forging presses • extruding presses • Heavy duty applications
CPPT1		25 ÷ 1200	PTFE + bronze PTFE + Glass + MoS2 O-ring: NBR FKM	5	-30 ÷ 120 -10 ÷ 00	• Hydraulic cylinders • injection moulding presses • forging presses • extruding presses • Heavy duty applications
CPPT2		200 ÷ 1200	PTFE + bronze O-ring: NBR FKM	5	-30 ÷ 120 -10 ÷ 200	• Hydraulic cylinders • injection moulding presses • forging presses • extruding presses • Heavy duty applications
WM		25 ÷ 400	Metal case : carbon steel First lip in brass Second lip in FKM	1	- 10 ÷ 120	• Hydraulic cylinders • injection moulding presses • forging presses • extruding presses • Heavy duty applications
CPWTFA		10 ÷ 500	PTFE + bronze PTFE + Glass + MoS2 O-ring: NBR FKM	5	-30 ÷ 120 -10 ÷ 200	• steel mills plant • injection moulding presses • forging presses • extruding presses • hydraulic cylinders • machine tools • moving machines
CPWTFB		10 ÷ 1200	PTFE + bronze PTFE + Glass + MoS2 O-ring: NBR FKM	5	-30 ÷ 120 -10 ÷ 200	• steel mills plant • injection moulding presses • forging presses • extruding presses • hydraulic cylinders • machine tools • moving machines
LINEAR WIPERS		Supplied in strips	NBR Metal		-30 ÷ 120	• Machine tools

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Hydraulic cylinders - product overview

Wear rings

Item code	Profile	Dim. range [mm]	Materials	Metal contact	Applications
FGI5 FGE5		Tapes up to 700 mm	Phenolic resin + cotton	• Steel • Steel, hardchromed • Cast iron • Stainless steel	• Mobile hydraulics • Standard cylinders • Presses
FGI1 FGE1		Tapes up to 700 mm	PTFE + bronze	• Steel • Steel, hardchromed • Cast iron	• Mobile hydraulics • Standard cylinders • Machine tools • Injection moulding presses
FGI7 FGE7		Max 1500 mm	C380	• Steel • Steel, hardchromed • Cast iron • Stainless steel	• Mobile hydraulics • Standard cylinders • Water hydraulics • Shipping and marine engineering • Presses
FGI4 FGE4		Tape up to 700 mm	PTFE + carbon	• Mild steel • Stainless steel • Aluminium, Bronze	• Mobile hydraulics • Standard cylinders • Machine tools • Injection moulding presses
FGI6 FGE6		15÷300	POM + glass	• Steel • Steel, hardchromed • Cast iron	• Mobile hydraulics • Standard cylinders
FGI0 FGE0		15÷1200	PTFE	• Steel • Steel, hardchromed • Cast iron	• Mobile hydraulics • Standard cylinders

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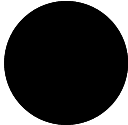
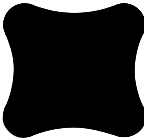
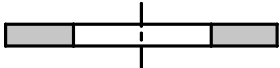
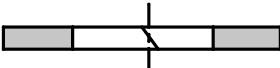
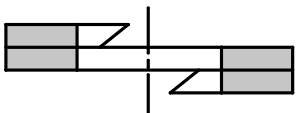
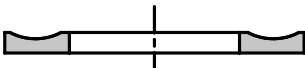
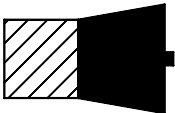
Aluminium extruding press



Cold laminating plant

Hydraulic cylinders - product overview

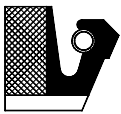
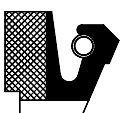
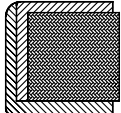
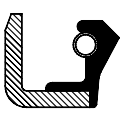
Static seals

Item code	Profiles	Dim. range [mm]	Materials	P [bar]	S [m/s]	T [°C]	Applications
O-RINGS		1 ÷ 1800	NBR EPDM VMQ HNBR FKM FFKM	200	0,5	-30 ÷ 120 -40 ÷ 150 -50 ÷ 230 -30 ÷ 160 -20 ÷ 230 -15 ÷ 315	Static or dynamic applications
Q-RINGS		1 ÷ 600	NBR FKM	400	0,5	-30 ÷ 120 -10 ÷ 200	Static or dynamic applications
BACK-UP RINGS	 BKS – ENDLESS	2 ÷ 1000	PTFE	2500	0,5	-50 ÷ 200	• Injection moulding machines • machine tools • injection moulding presses • forging presses • extruding presses • excavators • agricultural machines • valves for hydraulic circuits
	 BKC - SPLIT		PTFE + Glass MoS ₂			-50 ÷ 200	
	 BK – SPIRAL FORM		PTFE + Glass			-50 ÷ 200	
	 PK - PARBAK		PTFE PTFE + carbon Special thermoplastic material NBR 90 Shore A			-30 ÷ 120	
BS BONDED SEALS		2,5 ÷ 125	NBR Carbon steel	1000		-30 ÷ 120	• Flanges • Plates • Engines • Valves • cylinders
DIN 7603		4 ÷ 90	Copper Aluminium Asbestos free				Screw connection in engine blocks and cylinder heads, in all hydraulic plants

The pressure and temperature limits during the working steps depend on several factors and are not valid simultaneously. For this reason the data stated in this table are only to be taken as indicative.

Hydraulic cylinders - product overview

Radial shaft seals

Item code	Profiles	Dim. range [mm]	Materials		P [bar]	S [m/s]	T [°C]	Applications
GTR	 G35	10 ÷ 2000	NBR + FABRIC FKM + FABRIC HNBR + FABRIC VMQ + FABRIC		0,5	20	Max 130 Max 220 Max 150 Max 180	• iron and steel plants • shipbuilding industry • wind power applications • paper industry • hydropower industry • mining industry • cement mills
	 G36	10 ÷ 2000	NBR + FABRIC FKM + FABRIC HNBR + FABRIC VMQ + FABRIC		0,5	20	Max 130 Max 220 Max 150 Max 180	
	 G37	10 ÷ 2000	NBR + FABRIC FKM + FABRIC HNBR + FABRIC VMQ + FABRIC		0,5	20	Max 130 Max 220 Max 150 Max 180	
$R_{GR/E}$ $R_{GR/I}$		10 ÷ 800	Oil seal	PTFE + glass + MoS2 PTFE + carbon PTFE + bronze	0,5	2	-30 ÷ 120 -10 ÷ 200	• Hydraulic cylinders • Presses • Mobile hydraulics • Machine tools
B2/TR		15-2200	Packing	Graphite fibre PTFE fibre + graphite	0,5	50	Max 500 Max 280 Max 280	• Hydraulic cylinders • injection moulding presses • forging presses • extruding presses • Heavy duty applications
PR2		Max Ø ext 1100	NBR+ steel FKM+ steel HNBR+ steel SIL (VMQ) + steel ACM+ steel EPDM+ steel		0,5	20	-30 ÷ 100	General rotary applications
PR13							-30 ÷ 200	
PR1							-30 ÷ 140	
							-50 ÷ 200	
							-10 ÷ 150	
							-45 ÷ 150	
C64D		Max Ø ext 1100	NBR	+ steel	0,5	25	-20 ÷ 120	• Hydraulic cylinders • injection moulding presses • forging presses • extruding presses • Heavy duty applications
			FPM	+ steel		35	-20 ÷ 220	
			SIL	+ steel		35	-60 ÷ 120	

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Rotary Systems - product overview

Front Seals

Item code	Profile	Dim. range [mm]	Materials	P [bar]	S [m/s]	T [°C]	Applications
VA		Max Ø ext 2000 (moulded)	NBR FKM HNBR SIL (VMQ) EPDM	-	18	-30 ÷ 100 -30 ÷ 200 -30 ÷ 140 -50 ÷ 200 -45 ÷ 150	General, prevents dirt, dust, water from penetrating, it can be used for sealing grease
VL							
RM							
RME							
AX							
VE							
TF			NBR + steel SIL (VMQ) + steel			-30 ÷ 100 -50 ÷ 200	Hydraulic systems

Materials

Material	Rubber Properties	Application
NBR - OLEOLITE® ELASTOMER BUTADIENE ACRYLO-NITRILE	- optimal mechanical resistance - resistance to wear - bad performance with heat - low resistance to fuels - low resistance to ageing	Resistant to temp. -30 + 120 C° - Hydraulic oils, grease, emulsions, water - Mineral base fluids: HH,HL, HM,HV - Fire-resistant fluids HFA,HFB,HFC
FKM FLUORINATE ELASTOMER	- good resistance to high and low temperatures - good chemical resistance - bad performance with steam	Resistant to temp. -20 + 200 C° - hydraulic oils, grease, emulsions, water - Mineral base fluids: HH,HL, HM,HV - Fire-resistant fluids HFA,HFB,HFC, HFD
HNBR HYDROGENATED NITRILE BUTADIENE RUBBER	- good mechanical resistance - good resistance to low and high temperatures - good sealing performance with gas - optimal performance with synthetic hydraulic oils - suitable for aliphatic hydrocarbons - not recommended for aromatic hydrocarbons	Resistant to temp. -30 + 160°C mineral oils Fire-resistant fluids HFA,HFB,HFC Water and detergents
VMQ SILICONE RUBBER	- good resistance to low and high temperatures - suitable for applications with food and pharmaceutical products - optimal dielectric properties - limited mechanical properties	Bad performance with mineral oils. For other applications it is recommended to contact our technical staff.

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Materials

Ptfе		
Material	Properties	Application
VIRGIN PTFE POLYTETRAFLUOROETHYLENE	- low friction coefficient - optimal resistance to chemical agents and solvents - optimal dielectric properties - optimal resistance to temperature - FDA approval - low wear resistance - low recovery	Resistant to temp. -30 + 120 C° - Hydraulic oils, grease, emulsions, water - Mineral base fluids: HH,HL, HM,HV - Fire-resistant fluids HFA,HFB,HFC
Special PTFE Materials		
PTFE FILLED WITH GLASS	- optimal resistance to wear and optimal antiextrusion properties - FDA approval	- Hydraulic oil, grease, emulsions, water. - Mineral base fluids: HH,HL, HM,HV - Fire-resistant fluids HFA,HFB,HFC, HFD.
PTFE FILLED WITH CARBON	- optimal resistance to wear and distorsion - bad dielectric properties	- hydraulic oil, grease, emulsions, water. - Mineral base fluids: HH,HL, HM,HV - Fire-resistant fluids HFA,HFB,HFC, HFD.
PTFE FILLED WITH GRAPHITE	- low friction coefficient - optimal heat dispersion properties - good performances in applications with steam	- hydraulic oil, grease, emulsions, water. - Mineral base fluids: HH,HL, HM,HV - Fire-resistant fluids HFA,HFB,HFC, HFD.
PTFE FILLED WITH BRONZE	- optimal resistance to wear and distorsion - good thermal conductivity - bad dielectric properties - good resistance to chemical agents	- hydraulic oil, grease, emulsions, water. - Mineral base fluids: HH,HL, HM,HV - Fire-resistant fluids HFA,HFB,HFC, HFD.
PTFE FILLED WITH BRONZE/MoS2	- optimal resistance to wear and optimal anti-extrusion properties - resistance to high pressure	- hydraulic oil, grease, emulsions, water. - Mineral base fluids: HH,HL, HM,HV - Fire-resistant fluids HFA,HFB,HFC, HFD.

Rubber fabric		
	Base Composition	Applications
TENAX	Cotton fabric / NBR sh 75 colour black	Temperature max 120 °C For hydraulic oil – water emulsions fluids HFA,HFB, HFC
TENAX - HD	Cotton fabric / NBR sh 90 - Colour: black, brown, blue - FDA approval available - Special version for heavy-duty applications	Temperature max 120 °C For hydraulic oil – water emulsions fluids HFA,HFB, HFC
TENAX FKM	Cotton fabric / FKM sh 75 Colour black	Temperature max 180 °C Hot oil – low pressure steam – acids – alkali – solvents – phosphoric esthers, fluids HFA,HFB, HFC,HFD
TENAX FKM/KEVLAR®	Kevlar® Aramidic fabric / FKM sh 75 Colour black	Temperature max 200 °C Special version for heavy-duty applications
TENAX HNBR	Cotton fabric / HNBR sh 75 Colour black	Temperature max 150 °C Special version for heavy-duty applications
TENAX VMQ	Cotton fabric / silicone VMQ sh 75 Colour red	Temperature max 180 °C
TENAX PTFE	Cotton fabric / NBR sh 75 Colour white (NBR with PTFE content)	Temperature max 120 °C

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